InfraStake®

Integration Package Layout

3-Position
Solenoid Valve

Low Pressure Boss Sensing Kit

*If Low Pressure Boss Sensing Kit not incuded,
plumb Extend directly to 2-Position Solenoid Valve.*

2-Position
Solenoid Valve

Air Manifold

Extend
Retract
Cooling

24 to 10 VDC
Power Converter
(1 required per machine)

24 VDC Power

Punch Sensor

Module Power

Dual Flow Rate Cooling Air Kit

3-Position
Solenoid Valve

PM 400
Power Supply
*(will operate up to
4 modules)*

Machine PLC

Analog Card

Not Included
(Supplied by Integrator)

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(Supplied by Integrator)